



RELEASED  
R08-10-29

D2011-101 MIRROR ASSEMBLY 6"

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: D2011-101 = 0.6 lbs APPROX. ; D2011-103 = 1.0 lbs APPROX.
  - 8) D2011 INSTALLATION PROCEDURE:
    - APPLY LOCKTITE 262 TO Ø 5/16 END OF D2829
    - THREAD BY HAND INTO BALL MOUNT UNTIL ENTIRE Ø 5/16 END OF D2829 IS WITHIN BALL MOUNT
    - CRIMP BALL MOUNT ON TWO OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
    - CRIMP TO DEPTH OF 0.040 ± 0.010 USING R0.125
  - 9) INSTALL LOOSE

D2011-103 MIRROR ASSEMBLY 8"

G	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT: MIRROR 6" (AUTOPART) AND CHM10601 WERE MIRROR 6" (GROTE) AND PIN 28043 (ZN D3-1); ADDED D2829 (ZN D3-1 AND ZN C6-1); REMOVED DRILLING NOTE, VIEW A-A AND SIKAFLEX APPLICATION NOTE. REASON: GROTE PRODUCT IS DISCONTINUED				MB	08.10.06
F	ADD HOLES FOR SEALANT ON -101				CP	04.09.10
E	NEW 8" MIRROR				CP	01.05.08
D	NEW 6" MIRROR, ADD NUT, REMOVED STUD				CP	01.04.23
C	REPLACE DOMINION AUTO MIRRORS WITH PHILLIPS, ADDED STUDS, REDRAWN				RF	99.06.01
B	SIKAFLEX 241 ADDED				JB	98.04.09
A	DWG NO. WAS DSP1011, ADDED -103				JB	90.06.15
-	NEW ISSUE				JB	90.03.31
REV.	DESCRIPTION				BY	DATE
DESIGN	JB		DART AEROSPACE LTD			
DRAWN			HAWKESBURY, ONTARIO, CANADA			
CHECKED			DRAWING NO.		REV. G	
MFG. APPR.			D2011		SHEET 1 OF 1	
APPROVED			TITLE		SCALE	
DE APPR.			MIRROR ASSEMBLY NTS			
DATE	08.10.06		COPYRIGHT © 1990 BY DART AEROSPACE LTD			
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